

Amendment to the Abstract:

The Abstract has been amended. A revised Abstract, including the changes reflected below, is attached.

A-~~The invention relates to a spoke for wheels and its method of manufacture. The spoke for wheels comprises~~includes a shaft on a longitudinal end of which a terminal element carrying a device for the attachment of the spoke to the respective component of the wheel is fitted by means of a fixing device means. The fixing means- device comprise includes a stud-bolt-type connection. A method for the manufacture of the spoke is also describedincludes the steps of preparing the shaft and separately preparing the terminal element to be arranged as an extension of the shaft by the stud-bolt-type connection.

ABSTRACT

The invention relates to a spoke for wheels and its method of manufacture. The spoke includes a shaft on a longitudinal end of which a terminal element carrying a device for the attachment of the spoke to the respective component of the wheel is fitted by a fixing device. The fixing device includes a stud-bolt-type connection. A method for the manufacture of the spoke includes the steps of preparing the shaft and separately preparing the terminal element to be arranged as an extension of the shaft by the stud-bolt-type connection.